Hand-held Terminal
Dear Customer,

Thank you for purchasing a VARIAN vacuum product. At VARIAN Vacuum Technologies we make every effort to ensure that you will be satisfied with the product and/or service you have purchased.

As part of our Continuous Improvement effort, we ask that you report to us any problem you may have had with the purchase or operation of our product. On the back side you find a Corrective Action Request form that you may fill out in the first part and return to us.

This form is intended to supplement normal lines of communications and to resolve problems that existing systems are not addressing in an adequate or timely manner.

Upon receipt of your Corrective Action Request we will determine the Root Cause of the problem and take the necessary actions to eliminate it. You will be contacted by one of our employees who will review the problem with you and update you, with the second part of the same form, on our actions.

Your business is very important to us. Please, take the time and let us know how we can improve.

Sincerely,

[Signature]

Sergio PIRAS
Vice President and General Manager
VARIAN Vacuum Technologies

Note: Fax or mail the Customer Request for Action (see backside page) to VARIAN Vacuum Technologies (Torino) - Quality Assurance or to your nearest VARIAN representative for onward transmission to the same address.
CUSTOMER REQUEST FOR CORRECTIVE / PREVENTIVE / IMPROVEMENT ACTION

TO:  VARIAN VACUUM TECHNOLOGIES TORINO - QUALITY ASSURANCE

FAX N°:  XXXX - 011 - 9979350
ADDRESS:  VARIAN S.p.A. - Via F.Ili Varian, 54 - 10040 Leini (Torino) - Italy
E-MAIL:  marco.marzio@varianinc.com

<table>
<thead>
<tr>
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<th>COMPANY</th>
<th>FUNCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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</tr>
</tbody>
</table>

ADDRESS:

TEL. N°:  _______________  FAX N°:  _______________
E-MAIL:  __________________

PROBLEM / SUGGESTION:

REFERENCE INFORMATION (model n°, serial n°, ordering information, time to failure after installation, etc.):

DATE  ____________

CORRECTIVE ACTION PLAN / ACTUATION
(by VARIAN VTT)

LOG N°  ____________

XXXX = Code for dialing Italy from your country (e.g., 01139 from USA; 00139 from Japan, etc.)
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ISTRUZIONI PER L’USO

INFORMAZIONI GENERALI

Questa apparecchiatura è destinata ad uso professionale. L’utilizzatore deve leggere attentamente il presente manuale di istruzioni ed ogni altra informazione addizionale fornita dalla Varian prima dell’utilizzo dell’apparecchiatura. La Varian si ritiene sollevata da eventuali responsabilità dovute all’inosservanza totale o parziale delle istruzioni, ad uso improprio da parte di personale non addestrato, ad interventi non autorizzati o ad uso contrario alle normative nazionali specifiche.

Nei paragrafi seguenti sono riportate tutte le informazioni necessarie a garantire la sicurezza dell’operatore durante l’utilizzo dell’apparecchiatura. Informazioni dettagliate sono fornite nell’appendice “Technical Information”.

Questo manuale utilizza le seguenti convenzioni:

⚠️ PERICOLO!

I messaggi di pericolo attirano l’attenzione dell’operatore su una procedura o una pratica specifica che, se non eseguita in modo corretto, potrebbe provocare gravi lesioni personali.

⚠️ ATTENZIONE

I messaggi di attenzione sono visualizzati prima di procedure che, se non osservate, potrebbero causare danni all’apparecchiatura.

NOTA

Le note contengono informazioni importanti estrapolate dal testo.

IMMAGAZZINAMENTO

Durante il trasporto e l’immagazzinamento dei controller devono essere soddisfatte le seguenti condizioni ambientali:

- temperatura: da -20 °C a +70 °C
- umidità relativa: 0 - 95% (non condensante)

PREPARAZIONE PER L’INSTALLAZIONE

Il dispositivo viene fornito in un imballo protettivo speciale; se si presentano segni di danni, che potrebbero essersi verificati durante il trasporto, contattare l’ufficio vendite locale.

Durante l’operazione di disimballaggio, prestare particolare attenzione a non lasciar cadere l’Hand Held Terminal e a non sottoporlo ad urti.

Non disperdere l’imballo nell’ambiente. Il materiale è completamente riciclabile e risponde alla direttiva CEE 85/399 per la tutela dell’ambiente.

Comandi, indicatori e connettori dell’Hand Held Terminal

Di seguito sono illustrati il pannello dell’Hand Held Terminal.

Per maggiori dettagli fare riferimento alla sezione “Technical Information”.

1. Pulsante per la selezione del modo LOW SPEED. È attivo solo quando è selezionato il modo di comando dal pannello frontale. Premendolo una volta, la pompa ruota a circa 2/3 della velocità nominale. Premendolo ancora si disattiva il modo LOW SPEED.

2. Pulsante per inviare i comandi di START, STOP o RESET. È attivo solo quando è selezionato il modo di comando dal pannello frontale. Premendolo una volta si attiva la fase di avvio; premendolo nuovamente si arresta la pompa. Se la pompa si è fermata automaticamente a causa di un guasto, occorre premere questo pulsante una prima volta per eseguire il reset del dispositivo ed una seconda volta per riavviare la pompa.

3. Pulsante per richiamare sul display i parametri cycle number, cycle time e pump life.

4. Pulsante per richiamare sul display i parametri pump current, pump temperature, pump power e rotational speed. È sempre attivo indipendentemente dal modo di funzionamento scelto. Premendo assieme i pulsanti 3 e 4 per almeno 2 secondi viene attivato un programma con il quale è possibile programmare alcuni parametri operativi.

5. Display alfanumerico a cristalli liquidi: matrice di punti, 2 linee x 16 caratteri.

NOTA

Le funzioni LOW SPEED e START/STOP RESET sono attive solo se è selezionato il modo di comando dal pannello frontale (vedere “Technical Information”).

Pannello frontale dell’Hand Held Terminal
ALLGEMEINES


In den folgenden Abschnitten sind alle erforderlichen Informationen für die Sicherheit des Bedieners bei der Anwendung des Geräts aufgeführt. Detaillierte technische Informationen sind im Anhang "Technical Information" enthalten.

In dieser Gebrauchsanleitung werden Sicherheitshinweise folgendermaßen hervorgehoben:

! GEFAHR!

Die Gefahrenhinweise lenken die Aufmerksamkeit des Bedieners auf eine bestimmte Prozedur oder Praktik, die bei unkorrekter Ausführung schwere Verletzungen hervorrufen können.

ACHTUNG!

Die Warnhinweise vor bestimmten Prozeduren machen den Bediener darauf aufmerksam, daß bei Nichteinhaltung Schäden an der Anlage entstehen können.

ANMERKUNG

Die Anmerkungen enthalten wichtige Informationen, die im Text hervorgehoben werden sollen.

LAGERUNG

Beim Transport und bei der Lagerung des Controller müssen folgende klimatische Verhältnisse eingehalten werden:

- Temperatur: von -20 °C bis +70 °C
- Relative Luftfeuchtigkeit: 0-95 %
    (nicht kondensierend)

VOR DER INSTALLATION


Das Verpackungsmaterial muß korrekt entsorgt werden. Es ist vollständig recyclebar und entspricht der EG-Richtlinie 85/399 für Umweltschutz.

Steuerungen, Anzeigen und Anschlüsse des Handterminals

Nachstehend werden die Steuertafel des Handterminals.

Für weitere Einzelheiten siehe den Anhang "Technical Information".


3. Taste für die Anzeige der Parameter "cycle number", "cycle time" und "pump life".


5. Alphanumerisches Flüssigkristall-Display: Punktmatrix, 2 Zeilen mit 16 Stellen.
INDICATIONS GENERALES

Cet appareillage a été conçu en vue d'une utilisation professionnelle. Il est conseillé à l'utilisateur de lire attentivement cette notice d'instructions ainsi que toute autre indication supplémentaire fournie par Varian, avant l'utilisation de l'appareil. Varian décline par conséquent toute responsabilité en cas d'inobservation totale ou partielle des instructions données, d'utilisation incorrecte de la part d'un personnel non formé, d'opérations non autorisées ou d'un emploi contraire aux réglementations nationales spécifiques.

Les paragraphes suivants donnent toutes les indications nécessaires à garantir la sécurité de l'opérateur pendant l'utilisation de l'appareillage. Des renseignements plus détaillés se trouvent dans l'appendice "Technical Information".

Cette notice utilise les signes conventionnels suivants:

![DANGER!]

Les messages de danger attirent l'attention de l'opérateur sur une procédure ou une manoeuvre spéciale qui, si elle n'est pas effectuée correctement, risque de provoquer de graves lésions.

![ATTENTION]

Les messages d'attention apparaissent avant certaines procédures qui, si elles ne sont pas observées, pourraient endommager sérieusement l'appareillage.

![NOTE]

Les notes contiennent des renseignements importants, isolés du texte.

EMMAGASINAGE

Pendant le transport et l'emmagasinage des contrôleurs, il faudra veiller à respecter les conditions environnementales suivantes:

- Température: de -20 °C à +70 °C
- Humidité relative: 0 - 95% (non condensante).

PREPARATION POUR L'INSTALLATION

Le dispositif est fourni dans un emballage de protection spécial; si l'on constate des marques de dommages pouvant s'être produits pendant le transport, contacter aussitôt le bureau de vente local. Pendant l'opération d'ouverture de l'emballage du hand held terminal, veiller tout particulièrement à ne pas laisser tomber le contrôleur et à ne lui faire subir aucun choc. Ne pas jeter l'emballage dans la nature. Le matériel est entièrement recyclable et il est conforme aux directives CEE 83/399 en matière de protection de l'environnement.

Commandes, indicateurs et connecteurs du hand held terminal

On présente ci-dessous le tableau de commande du hand held terminal. Pour de plus amples détails, se reporter à la section "Technical Information".

![Tableau avant du Hand Held Terminal]

1. Interrupteur de sélection du mode LOW SPEED. Il n'est actif que lorsque le mode de commande est sélectionné depuis le tableau frontal. En le pressant une fois, la pompe tourne à 2/3 environ de la vitesse nominale. En le pressant une deuxième fois, on désactive le mode LOW SPEED.

2. Interrupteur envoyant les commandes de START, STOP ou RESET. Il n'est actif que lorsque le mode de commande est sélectionné depuis le tableau frontal. Une première pression de l'interrupteur active la phase de mise en marche; une deuxième pression provoque l'arrêt de la pompe. Si la pompe s'est arrêtée automatiquement à cause d'une panne, il faut presser cet interrupteur une première fois pour effectuer la mise à zéro du dispositif et une deuxième fois pour remettre la pompe en marche.

3. Interrupteur rappelant sur l'afficheur les paramètres de cycle number, cycle time et pump life.

4. Interrupteur rappelant sur l'afficheur les paramètres de pump current, pump temperature, pump power et rotational speed. Il est toujours actif, indépendamment du mode de fonctionnement choisi. En pressant simultanément les interrupteurs 3 et 4 pendant 2 secondes au moins, on active un programme avec lequel il est possible de programmer certains paramètres opérationnels.

5. Écran alphanumérique à cristaux liquides: matrice de points, 2 lignes x 16 caractères.

NOTE

Les fonctions de LOW SPEED et START/STOP RESET ne sont actives que lorsque le mode de commande est sélectionné depuis le tableau frontal (se reporter à la section "Technical Information").
GENERAL INFORMATION
This equipment is destined for use by professionals. The user should read this instruction manual and any other additional information supplied by Varian before operating the equipment. Varian will not be held responsible for any events occurring due to non-compliance, even partial, with these instructions, improper use by untrained persons, non-authorised interference with the equipment or any action contrary to that provided for by specific national standards.

The following paragraphs contain all the information necessary to guarantee the safety of the operator when using the equipment. Detailed information is supplied in the "Technical Information".

This manual uses the following standard protocol:

⚠️ WARNING!
The warning messages are for attracting the attention of the operator to a particular procedure or practice which, if not followed correctly, could lead to serious injury.

⚠️ CAUTION!
The caution messages are displayed before procedures which, if not followed, could cause damage to the equipment.

NOTE
The notes contain important information taken from the text.

STORAGE
When transporting and storing the devices, the following environmental requirements should be satisfied:

- temperature: from -20 °C to +70 °C
- relative humidity: 0 - 95% (without condensation)

PREPARATION FOR INSTALLATION
The device is supplied in a special protective packing. If this shows signs of damage which may have occurred during transport, contact your local sales office. When unpacking the Hand-held terminal, ensure that it is not dropped or subjected to any form of impact. Do not dispose of the packing materials in an unauthorized manner. The material is 100% recyclable and complies with EEC Directive 85/399.
HAND-HELD TERMINAL DESCRIPTION

The Hand-held terminal is on LCD alphanumeric display and keyboard, which provides useful real time indications of the operating conditions/parameters of the Turbo-V 60 pump series when connected to a Turbo-V 60 controller without front panel.

Moreover, it is possible to reprogram the controller parameters or troubleshooting pump/controller.

The Hand-held terminal, 188 mm height x 110 mm wide x 41 mm deep (7.4” x 4.3” x 1.6”), is connected and powered to the Turbo-V controller via a 1.5 meters (5 ft) cable.

USE

General

Make all vacuum manifold and electrical connections and refer to Turbo-V pump instruction manual before to operating the Turbo-V controller.

WARNING!

To avoid injury to personnel and damage to the equipment, if the pump is laying on a table make sure it is steady. Never operate the Turbo-V pump if the pump inlet is not connected to the system or blanked off.

Connect the hand-held terminal to the Turbo-V controller. Plug the controller power cable into a suitable power source.

If the hand-held terminal is used to monitor the pump operating conditions, follow paragraph "Monitor Mode"; if reprogramming or trouble shooting is required, follow paragraph "Program Mode"; and the following paragraph.

Monitor Mode

By pressing the CURRENT push-button, the display shows:

\[
\begin{array}{c}
I = 0.00 \text{ A} \\
P = 0 \text{ W} \\
X = \text{ KRPM} \\
\end{array}
\]

where:

- \( I \) = is the DC current drawn by the pump range (0.00 to 9.99 Ampere)
- \( P \) = is the DC power drawn by the pump (range 0 to 999 Watt)
- \( \text{KRPM} \) = is the theoretical rotational speed of the pump as a function of the controller output frequency (range 17 to 99 KRPM)
- \( \text{°C} \) = is the temperature of the outer ring of the upper bearing (range 00 to 99 °C)
- \( X \) = during operation a selected set point condition (1 or 2 contrast inverted) appears when the programmed threshold speed value is not reached.

Press the CYCLE NUMBER once and the display shows:

\[
\begin{array}{c}
XXX X CYCLE XXXX \text{ m} \\
PUMP LIFE XXXX \text{ h} \\
\end{array}
\]

where:

- CYCLE = are the cycles performed (range 0 to 9999)
- \( m \) = is the elapsed time related to the cycle number displayed (range 0 to 99999 minutes)
- PUMP LIFE = is the total operation time of the pump (range 0 to 99999 hours).

Program Mode

Refer to paragraph "Speed Adjustment" to program/adjust the high and low speed values. This feature is only applicable when a dedicated software is installed on the Turbo-V 60 controller microprocessor (e.g. for leak detector operation).

FRONT / REMOTE/ 232 Selection

- Press CYCLE NUMBER and PUMP CURRENT push-buttons together for at least 2 seconds and the processor enters in a routine where it is possible to program the controller.

In this routine, the CYCLE push-button is used for choosing/changing the value or condition; the PUMP CURRENT push-button is used to enter and confirm the value. At any time it is possible to exit this routine by pressing the CYCLE and PUMP CURRENT push-buttons at the same time for at least 2 seconds.

The display shows:

\[
\begin{array}{c}
FRONT / REMOTE / 232 \\
SELECTION : XXXXXXX \\
\end{array}
\]

where: XXXXXXX = means the word FRONT or REMOTE, or RS 232 depending on the last selection.

Select the FRONT panel operation if the front panel command is used.

After choosing the desired selection by pressing the CYCLE push-button, press the PUMP CURRENT push-button to enter the value.
The display shows:

| RS232 | BAUD RATE | XXXX |

where: XXX = means 600, 1200, 2400, 4800, 9600 baud rate for the host computer or printer communication.

If necessary, select the desired value by pressing the CYCLE NUMBER, then enter the value by pressing the PUMP CURRENT push-button.

The display shows:

| RS232 | HOST / PRINT | SELECTION | XXXXX |

where: XXX = means HOST or PRINT.

Select HOST or PRINT by pressing the CYCLE push-button.

With the RS 232 connected, a bidirectional communication is established by selecting HOST. Data are sent to an external computer every time the external computer asks for the values.

The data available are:

- Pump/controller operating condition
- Cycle time
- Pump life
- Pump temperature
- Pump current
- Pump voltage
- Controller output frequency
- Cycle number
- R1 condition
- R2 condition

If PRINT is selected and a printer is connected on RS 232 line, a unidirectional communication is established and every minute the data are sent to the printer, even if the pump is not running.

The set of data available are:

- Pump speed KRPM
- Pump temperature
- Pump current A
- Pump power W
- R1 condition
- R2 condition

Confirm the selection by pressing the PUMP CURRENT pushbutton.

The display will be as shown in the following figure.

Monitor Relay Programming

- The display shows:

| SPEED THRESHOLD | SELECTION | XXXKRPM |

where: XXXKRPM = is the switch point of relay R1 at the preset turbopump speed, adjustable from 00 to 99 KRPM.

The speed threshold will condition the R1 and R2 operation (see the following cycle diagram).

Select the first number by pressing the CYCLE NUMBER push-button, then enter the value by pressing the PUMP CURRENT push-button.

Do the same for the second number.

After pressing the PUMP CURRENT the second time, the display will be as shown in the following figure.

| RUN-UP TIME | SEL : XXXh XXXm XXXs |

where: RUN-UP TIME = is the interval time from start to speed threshold value in hours, minutes, seconds. Select from 00 to 99 hours, and from 00 to 59 minutes or seconds.

Select the run-up time according to the chamber volume and/or operating cycle feature by pressing the CYCLE NUMBER push-button to select the desired number, then press the PUMP CURRENT to enter the data.

When the last digit is entered, the display will be as shown in the following figure.

| DELAY EVEN AFTER | THRESHOLD | XXX |

where:

XXX = YES or NO.

By pressing the CYCLE NUMBER pushbutton, select YES if relay R2 must operate only after the run-up time or select NO when the R2 operation is needed right from start of the turbopump and after the rotational speed of the turbopump exceeds for the first time the speed threshold value as shown in the following figure.
After selection, press PUMP CURRENT to confirm; the display will be as show in the following figure.

**Reset Command**
- The display shows:

```
<table>
<thead>
<tr>
<th>PUMP</th>
<th>LIFE</th>
<th>XXX</th>
<th>XXX</th>
<th>XXX</th>
<th>h</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>RE</td>
<td>SET</td>
<td>?</td>
</tr>
</tbody>
</table>
```

where:
- **PUMP LIFE =** is the elapsed operating time range 000 to 99999 hours.
- **RESET XXX =** YES or NO.

If YES is selected, the pump life shall be reset to 000. After selecting YES, press the PUMP CURRENT push-button to enter the command and the display shows as follows:

```
<table>
<thead>
<tr>
<th>I</th>
<th>=</th>
<th>0</th>
<th>0</th>
<th>0</th>
<th>A</th>
</tr>
</thead>
<tbody>
<tr>
<td>P</td>
<td>=</td>
<td>0</td>
<td>0</td>
<td>W</td>
<td></td>
</tr>
<tr>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
```

**NOTE**

When PUMP LIFE is reset to 000, the CYCLE number is also reset to 000.
Starting the Pump
If the forepump and vent device are not operated by the controller, close the vent valve and switch on the forepump.

NOTE
With the FRONT panel operation selected, the REMOTE and RS232 operations are inoperative; conversely, the CYCLE NUMBER and PUMP CURRENT pushbuttons are always active, even when the operating mode selected is REMOTE or RS 232.

- Press the START push-button or use the remote or RS 232 start signal, the display shows:

<table>
<thead>
<tr>
<th>P U M P</th>
<th>I S</th>
<th>S T A R T I N G</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 2 X X</td>
<td>K R P M</td>
<td></td>
</tr>
</tbody>
</table>

where:

1 2 = contrast inverted identifies the set point condition:
- 1 is displayed when relay R1 is de-energized.
- 2 is displayed when relay R2 is energized.
XX KRPM = indicates the actual theoretical rotational speed of the pump as a function of the controller output frequency (range 3 to 99 KRPM).

- After START command, frequency output will be at the maximum level, then the frequency will decrease to a value proportional to the pump rotational speed (1/4 of nominal frequency if the pump is completely stopped).

The pump will accelerate to its normal rotational speed and when this speed is reached, the display will be as follows, even if any previous display selection was made, and the normal condition has been reached.

<table>
<thead>
<tr>
<th>N O R M A L</th>
<th>O P E R A T I O N</th>
</tr>
</thead>
<tbody>
<tr>
<td>X X</td>
<td>K R P M</td>
</tr>
</tbody>
</table>

where: XX = indicates the rotational speed.

During acceleration of the pump or during any operating condition, it is always possible to select the other parameters to be displayed (PUMP CURRENT or CYCLE NUMBER push-buttons).

If this is the case when the pump reaches the normal speed, the display reverts to the previous figure.

Operating the Pump
After the starting period, if the system has a vacuum leak or the pressure in the pump/chamber is high (from 1 mbar to atmosphere), the pump continues to operate indefinitely. If the gas load at the turbopump inlet flange continues to stay high, the power drawn by the turbopump increases up to the maximum value. Than the Turbo-V pump is slowed down in proportion to the gas load at least until it reaches 3 KRPM.

Even if any previous display selection was made. This will occur either in NORMAL operation or with the LOW SPEED selected. As soon as the gas load decreases, the pump will automatically accelerate to any rotational speed and can be restarted at any rotational speed from either the front panel buttons or the remote connections. The controller automatically synchronizes the output to the rotational speed of the pump and then accelerates linearly up to the nominal speed or within steps if the Soft Start has been selected.

Low Speed Operation

NOTE
With the FRONT panel operation selected, the remote and RS 232 operations are inoperative; conversely, the CYCLE NUMBER and PUMP CURRENT pushbuttons are always active, even when the operating mode selected is REMOTE or RS 232.

This feature is provided for operating the pump at moderate high pressure with high gas throughput. To operate in this low speed mode, engage the LOW SPEED push-button, either before starting the pump or after it is operating.

If LOW SPEED is selected before starting the pump, the display shows as follows:

<table>
<thead>
<tr>
<th>P U M P</th>
<th>R E A D Y :</th>
<th>P U S H</th>
<th>S T A R T</th>
<th>B U T T O N</th>
<th>L S</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

where: LS = means low speed mode is selected.
After starting, a **LS** appears on the right bottom corner of the following displays.

With normal LOW SPEED operation, the pump will run at about 2/3 of its nominal speed and achieves a base pressure somewhat higher than the standard specifications. If the gas load becomes higher, the controller output frequency and voltage start to decrease automatically, and the Turbo-V pump is slowed down in proportion to the gas load until it reaches about 25% of the nominal speed.

If the LOW SPEED mode is selected after normal operating condition is reached, the display shows:

```
APPROACHING LS
XX KRPM LS
```

while approaching the low speed value.

When the low speed mode is deselected, the display shows:

```
NORMAL OPERATION
XX KRPM
```

The pump starts to accelerate to its rotational speed.

**Speed Adjustment**

For some dedicated applications (e.g. leak detection) where high and low speed need to be changed and adjusted, a dedicated software is installed on the Turbo-V controller microprocessor.

By pressing CYCLE NUMBER and PUMP CURRENT pushbuttons together for at least 4 seconds, the processor enters in a routine where it is possible to adjust the rotational speed.

The display shows:

```
HIGH SPEED
SELECT : XXXXXRPM
```

where:
- **XXXXX** = is the pump rotational HIGH SPEED value selected.

In this routing the CYCLE pushbutton is used to increase the speed value and the LOW SPEED pushbutton is used to decrease the value. When the right value is chosen use the PUMP CURRENT pushbutton to enter and confirm the value.

The display shows:

```
LOW SPEED
SELECT : XXXXXRPM
```

where:
- **XXXXX** = is the pump rotational LOW SPEED value selected.

After choosing the desired value by pressing the CYCLE pushbutton for increasing, and LOW SPEED pushbutton for decreasing, press the PUMP CURRENT pushbutton to enter the value.

---

**NOTE**

If different values of high or low speed are selected, the pump rotational speed will change (increase or decrease) only when the routing program ends.

---

The display shows:

```
FRONT/REMOTE/232
SELECT : XXXXXXXX
```

Continue until the end of the paragraph "Front/Remote/232 Selection" the proceed to paragraph "Reset Command".

Monitor relay programming not applicable when the speed adjustment software is installed.
Pump Shutdown
Press the front panel STOP pushbutton or remove the remote signal; the power from the turbopump will be removed and the pump will begin to slow down.

An emergency stop signal is provided via a remote contact. This signal is active in any of the three operation selections: FRONT, REMOTE, RS 232; when activated, the display will be as shown in the following figure.

Power Failure
In the event of a power failure (momentary or long term), the Turbo-V controller will stop the turbopump and all the interconnected pumps/devices. The Turbo-V vent valve device, if used, will vent the turbopump only if the power failure is longer than the preset delay time.

When power is restored, the Turbo-V controller automatically restarts the interconnected devices and the turbopump in the proper sequence.

The display shows:

Remote Control Mode Operation
If remote signals are used to operate the controller, it must be programmed for remote operation (see paragraph "Program Mode") and when ready to start, the display shows as in the following figure.

RS 232 Control Mode Operation
If the RS 232 option is installed and the controller has been programmed for RS 232 operation, the controller may be driven by a computer and when ready to operate the display shows as in the following figure.

The START/STOP and LOW SPEED pushbuttons are inoperative, while the CYCLE NUMBER and PUMP CURRENT pushbuttons are always active.
ERROR MESSAGES

For a certain type of failure, the controller will self-diagnose the error and the following messages will be displayed.

**NOTE**

If the pump is not connected, the display will be as shown in the following figure.

<table>
<thead>
<tr>
<th>CHECK CONNECTION TO PUMP</th>
</tr>
</thead>
</table>

Check connection between controller and pump, then press START RESET pushbutton twice to start the pump.

**NOTE**

If the P1 input connector is not in position with the link or the external interlock connections are open, when the START pushbutton is pressed the display will be as shown in the following figure.

<table>
<thead>
<tr>
<th>PUMP WAITING INTERLOCK</th>
</tr>
</thead>
</table>

Disconnect the input connector and check the link or the external interlock, then install the connector to start the pump.

**NOTE**

If the upper bearing/pump temperature exceed 60 °C, the pump is shut off, and the display will be as shown in the following figure.

<table>
<thead>
<tr>
<th>FAULT: PUMP OVERTEMP</th>
</tr>
</thead>
</table>

The message will stay on until the temperature decreases below threshold value. Press the STOP RESET pushbutton twice to start the pump.

**NOTE**

If in normal condition the current drawn by the pump is higher than programmed (1.5 A), the pump and the interconnected devices are switched off and the display will be as shown in the following figure.

<table>
<thead>
<tr>
<th>FAULT: TOO HIGH LOAD</th>
</tr>
</thead>
</table>

Check that pump rotor is free to rotate then press the STOP RESET pushbutton twice to start the pump.

**NOTE**

If the output connection is shorted or the pump rotor is locked, the display will be as shown in the following figure.

<table>
<thead>
<tr>
<th>FAULT: SHORT CIRCUIT</th>
</tr>
</thead>
</table>

Check connections and shortages between pump and controller, then press the STOP RESET pushbutton twice to start the pump.

**NOTE**

If the pump is stopped by an emergency stop signal provided via a remote contact, the display will be as shown in the following figure.

<table>
<thead>
<tr>
<th>SYSTEM OVERRIDE</th>
</tr>
</thead>
</table>

Remove the controller power cable and check the emergency condition. Then reconnect the power cable and press the START pushbutton to start the pump.
Request for Return

1. A Return Authorization Number (RA#) **WILL NOT** be issued until this Request for Return is completely filled out, signed and returned to Varian Customer Service.

2. Return shipments shall be made in compliance with local and international **Shipping Regulations** (IATA, DOT, UN).

3. The customer is expected to take the following actions to ensure the **Safety** of workers at Varian: (a) Drain any oils or other liquids, (b) Purge or flush all gasses, (c) Wipe off any excess residues in or on the equipment, (d) Package the equipment to prevent shipping damage, (for Advance Exchanges please use packing material from replacement unit).

4. Make sure the shipping documents clearly show the RA# and then return the package to the Varian location nearest you.

**CUSTOMER INFORMATION**

<table>
<thead>
<tr>
<th>Company name:</th>
<th>Contact person: Name:</th>
<th>Tel:</th>
<th>Fax:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ship Method:</th>
<th>Shipping Collect #:</th>
<th>P.O.#:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Europe only: VAT reg. Number:</th>
<th>USA only: Taxable</th>
<th>Non-taxable</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Customer Ship To:</th>
<th>Customer Bill To:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**PRODUCT IDENTIFICATION**

<table>
<thead>
<tr>
<th>Product Description</th>
<th>Varian P/N</th>
<th>Varian S/N</th>
<th>Purchase Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**TYPE OF RETURN (check appropriate box)**

- [ ] Paid Exchange
- [ ] Paid Repair
- [ ] Warranty Exchange
- [ ] Warranty Repair
- [ ] Loaner Return
- [ ] Credit
- [ ] Shipping Error
- [ ] Evaluation Return
- [ ] Calibration
- [ ] Other ……………….

**HEALTH and SAFETY CERTIFICATION**

Varian Vacuum Technologies CAN NOT ACCEPT any equipment which contains **BIOLOGICAL HAZARDS** or **RADIOACTIVITY**. Call Varian Customer Service to discuss alternatives if this requirement presents a problem.

The equipment listed above (check one):

- [ ] **HAS NOT** been exposed to any toxic or hazardous materials

OR

- [ ] **HAS** been exposed to any toxic or hazardous materials. In case of this selection, check boxes for any materials that equipment was exposed to, check all categories that apply:
  - Toxic
  - Corrosive
  - Reactive
  - Flammable
  - Explosive
  - Biological
  - Radioactive

List all toxic or hazardous materials. Include product name, chemical name and chemical symbol or formula.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Print Name: .................................. Customer Authorized Signature: ..........................

Print Title: .................................. Date: ……/…../……

**NOTE:** If a product is received at Varian which is contaminated with a toxic or hazardous material that was not disclosed, the customer will be held responsible for all costs incurred to ensure the safe handling of the product, and is liable for any harm or injury to Varian employees as well as to any third party occurring as a result of exposure to toxic or hazardous materials present in the product.

Do not write below this line

<table>
<thead>
<tr>
<th>Notification (RA)#:</th>
<th>Customer ID#:</th>
<th>Equipment #:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
# Request for Return

## FAILURE REPORT

### TURBO PUMPS and TURBOCONTROLLERS

<table>
<thead>
<tr>
<th>Does not start</th>
<th>Noise</th>
<th>Vertical</th>
<th>Power: Rotational Speed:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Does not spin freely</td>
<td>Vibrations</td>
<td>Horizontal</td>
<td>Current: Inlet Pressure:</td>
</tr>
<tr>
<td>Does not reach full speed</td>
<td>Leak</td>
<td>Upside-down</td>
<td>Temp 1: Foreline Pressure:</td>
</tr>
<tr>
<td>Mechanical Contact</td>
<td>Overtemperature</td>
<td>Other:</td>
<td>Temp 2: Purge flow:</td>
</tr>
<tr>
<td>Cooling defective</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### POSITION PARAMETERS

- Vertical
- Horizontal
- Upside-down
- Other:

### PARAMETERS

- Power: Rotational Speed:
- Current: Inlet Pressure:
- Temp 1: Foreline Pressure:
- Temp 2: Purge flow:

### OPERATION TIME:

### TURBOCONTROLLER ERROR MESSAGE:

### ION PUMPS/CONTROLLERS

<table>
<thead>
<tr>
<th>Bad feedthrough</th>
<th>Poor vacuum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vacuum leak</td>
<td>High voltage problem</td>
</tr>
<tr>
<td>Error code on display</td>
<td>Other</td>
</tr>
</tbody>
</table>

Customer application:

### VALVES/COMPONENTS

<table>
<thead>
<tr>
<th>Main seal leak</th>
<th>Bellows leak</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solenoid failure</td>
<td>Damaged flange</td>
</tr>
<tr>
<td>Damaged sealing area</td>
<td>Other</td>
</tr>
</tbody>
</table>

Customer application:

### LEAK DETECTORS

<table>
<thead>
<tr>
<th>Cannot calibrate</th>
<th>No zero/high background</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vacuum system unstable</td>
<td>Cannot reach test mode</td>
</tr>
<tr>
<td>Failed to start</td>
<td>Other</td>
</tr>
</tbody>
</table>

Customer application:

### INSTRUMENTS

<table>
<thead>
<tr>
<th>Gauge tube not working</th>
<th>Display problem</th>
</tr>
</thead>
<tbody>
<tr>
<td>Communication failure</td>
<td>Degas not working</td>
</tr>
<tr>
<td>Error code on display</td>
<td>Other</td>
</tr>
</tbody>
</table>

Customer application:

### PRIMARY PUMPS

<table>
<thead>
<tr>
<th>Pump doesn’t start</th>
<th>Noisy pump (describe)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Doesn’t reach vacuum</td>
<td>Over temperature</td>
</tr>
<tr>
<td>Pump seized</td>
<td>Other</td>
</tr>
</tbody>
</table>

Customer application:

### DIFFUSION PUMPS

<table>
<thead>
<tr>
<th>Heater failure</th>
<th>Electrical problem</th>
</tr>
</thead>
<tbody>
<tr>
<td>Doesn’t reach vacuum</td>
<td>Cooling coil damage</td>
</tr>
<tr>
<td>Vacuum leak</td>
<td>Other</td>
</tr>
</tbody>
</table>

Customer application:

### PRIMARY PUMPS

### DIFFUSION PUMPS

### LEAK DETECTORS

### INSTRUMENTS

### TURBO CONTROLLERS

### OPERATION TIME:

### FAILURE DESCRIPTION

(Please describe in detail the nature of the malfunction to assist us in performing failure analysis):

**NOTA:** Su richiesta questo documento è disponibile anche in Tedesco, Italiano e Francese.

**REMARQUE :** Sur demande ce document est également disponible en allemand, italien et français.

**HINWEIS:** Auf Anfrage ist diese Unterlage auch auf Deutsch, Italienisch und Französisch erhältlich.
Argentina
Varian Argentina Ltd.
Sucursalf Argentina
Av. Ricardo Balbin 2316
1428 Buenos Aires
Argentina
Tel: (54) 1 783 5306
Fax: (54) 1 786 5172

Australia
Varian Australia Pty Ltd.
679-701 Springvale Road
Mulgrave, Victoria ZZ 3170
Australia
Tel: (61) 395607133
Fax: (61) 395607950

Benelux
Varian Vacuum Technologies
Rijksstraatweg 269 H,
3956 CP Leersum
The Netherlands
Tel: (31) 343 469910
Fax: (31) 343 469961

Brazil
Varian Industria e Comercio Ltda.
Avenida Dr. Cardoso de Mello 1644
Vila Olimpia
Sao Paulo 04548 005
Brazil
Tel: (55) 11 3845 0444
Fax: (55) 11 3845 9350

Canada
Central coordination through:
Varian Vacuum Technologies
121 Hartwell Avenue
Lexington, MA 02421
USA
Tel: (781) 861 7200
Fax: (781) 860 5437
Toll Free: (800) 882 7426

China
Varian Technologies - Beijing
Room 1201, Jinyu Mansion
No. 129A, Xuanwumen Xidajie
Xicheng District
Beijing 100031 P.R. China
Tel: (86) 10 6608 1530
Fax: (86) 10 6608 1534

France and Wallonie
Varian s.a.
7 avenue des Tropiques
Z.A. de Courtaboeuf – B.P. 12
Les Ulis cedex (Orsay) 91941
France
Tel: (33) 1 69 86 38 13
Fax: (33) 1 69 28 23 08

Germany and Austria
Varian Deutschland GmbH
Alsfelder Strasse 6
Postfach 11 14 35
64289 Darmstadt
Germany
Tel: (49) 6151 703 353
Fax: (49) 6151 703 302

India
Varian India Pvt LTD
101-108, 1st Floor
1010 Competent House
7, Nangal Raya Business Centre
New Delhi 110 046
India
Tel: (91) 11 5548444
Fax: (91) 11 5548445

Italy
Varian Vacuum Technologies
Via F.lli Varian, 54
10040 Leini, (Torino)
Italy
Tel: (39) 011 997 9111
Fax: (39) 011 997 9350

Japan
Varian Vacuum Technologies
Sumitomo Shibaura Building, 8th Floor
4-16-36 Shibaura
Minato-ku, Tokyo 108
Japan
Tel: (81) 3 5232 1253
Fax: (81) 3 5232 1263

Korea
Varian Technologies Korea, Ltd.
Shinsa 2nd Bldg. 2F
966-5 Daechi-dong
Kangnam-gu, Seoul
Korea 135-280
Tel: (82) 2 3452 2452
Fax: (82) 2 3452 2451

Mexico
Varian S.A.
Concepcion Beistegui No 109
Col Del Valle
C.P. 03100
Mexico, D.F.
Tel: (52) 5 523 9465
Fax: (52) 5 523 9472

Taiwan
Varian Technologies Asia Ltd.
18F-13 No.79, Hsin Tai Wu Road
Sec. 1, Hsi Chih
Taipei Hsien
Taiwan, R.O.C.
Tel: (886) 2 2698 9555
Fax: (886) 2 2698 9678

UK and Ireland
Varian Ltd.
28 Manor Road
Walton-On-Thames
Surrey KT 12 2QF
England
Tel: (44) 1932 89 8000
Fax: (44) 1932 22 8769

United States
Varian Vacuum Technologies
121 Hartwell Avenue
Lexington, MA 02421
USA
Tel: (781) 861 7200
Fax: (781) 860 5437
Toll Free: (800) 882 7426

Other Countries
Varian Vacuum Technologies
Via F.lli Varian, 54
10040 Leini, (Torino)
Italy
Tel: (39) 011 997 9111
Fax: (39) 011 997 9350

Internet Users:
Customer Service & Technical Support:
vtt.customer.service@varianinc.com

Worldwide Web Site:
www.varianinc.com/vacuum

Order On-line:
www.evarian.com

Representatives in most countries